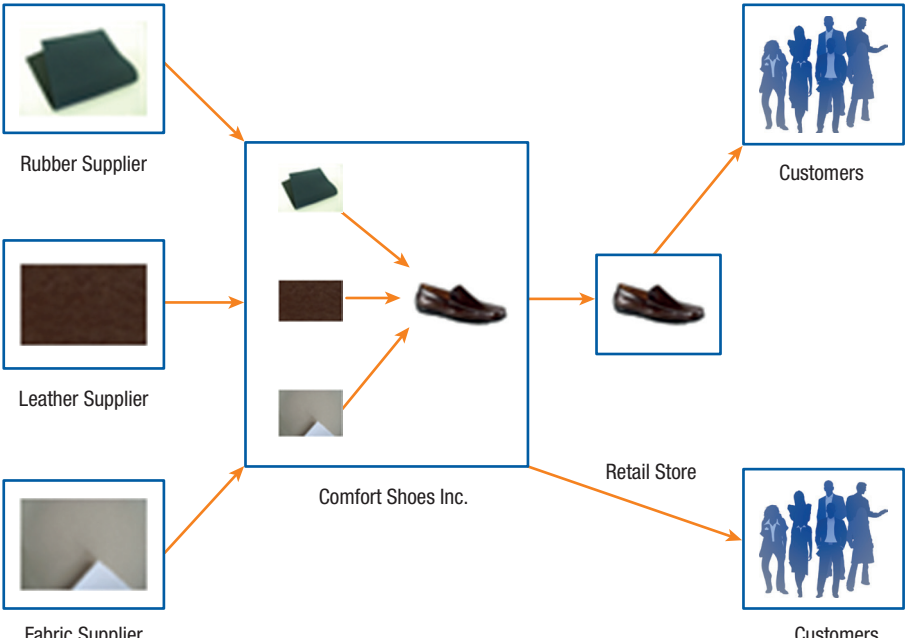FIGURE 15.1: Comfort Shoes' Supply Chain